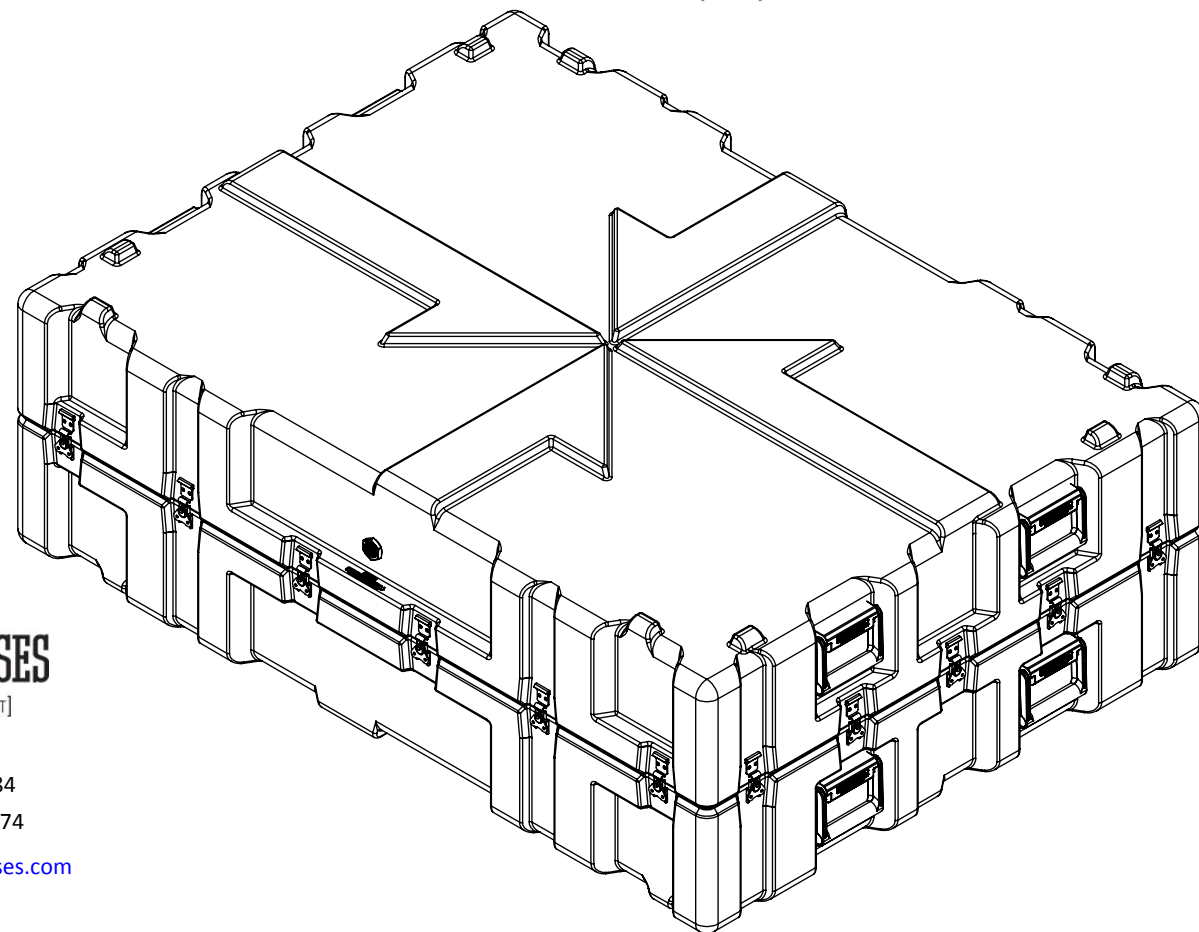
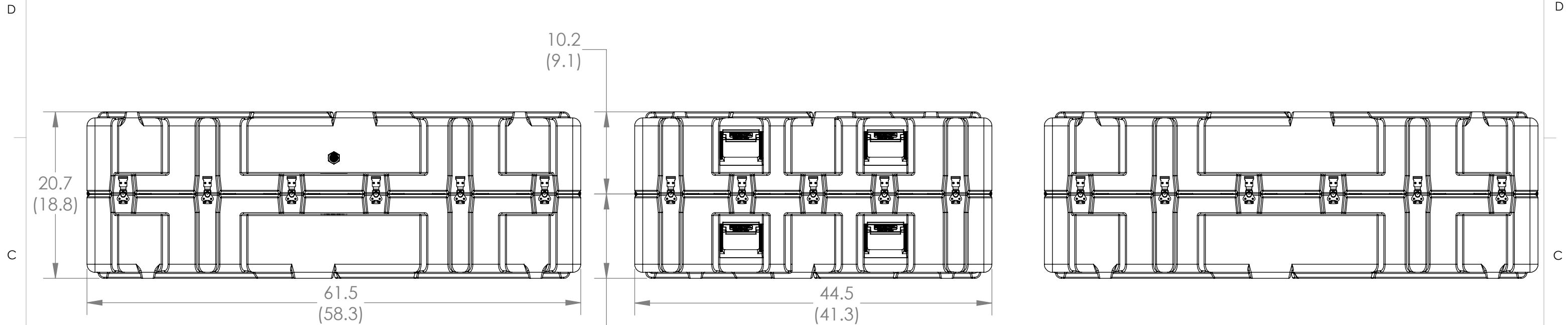


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



NOTE:  
 DIMENSIONS X.X ARE EXTERIOR DIMENSIONS  
 DIMENSIONS (X.X) ARE INTERIOR DIMENSIONS

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<b>SOURCE SUPPLIER</b> Gemstar Manufacturing 103 Mensing Way Cannon Falls, MN 55009  <b>CAGE CODE</b> 36NE1	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES MOLDED FEATURES +/- .030 + .005 IN/IN 5 AXIS MACHINED FEATURES FEATURE SIZE +/- .005 FEATURE TO FEATURE +/- 0.010 FIXTURE TO FEATURE +/- 0.031 HAND ROUTED FEATURE +/- .031	NAME	DATE	<b>GEMSTAR MANUFACTURING</b>  <b>TITLE:</b> SH5841-0909
		DRAWN CHECKED ENG APPR. MFG APPR.		
<b>PROPRIETARY AND CONFIDENTIAL</b> COMPUTER CONTROLLED DOCUMENT MANUAL ALTERATIONS PROHIBITED. INFORMATION CONTAINED IN THIS DRAWING ARE THE SOLE PROPERTY OF GEMSTAR MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF GEMSTAR MANUFACTURING IS PROHIBITED.	INTERPRET GEOMETRIC TOLERANCING PER:  MATERIAL  FINISH  DO NOT SCALE DRAWING	Q.A.		SIZE <b>B</b> DWG. NO.      REV - SCALE: 1:12      SHEET 1 OF 1
		COMMENTS:		