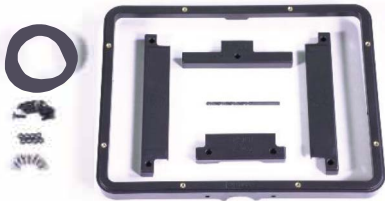




Contents of the Kit



- Panel Ring
- Drill Guide
- Drill Bit
- Rubber Gasket Material
- All Required Hardware

Panel Mount Ring Kit Tools Required for Install



- Electric Drill w/Philips bit
- Scissors
- Philips Screwdriver(optional)



Phone: 800.267.1674
P.O. Box 936, Sykesville, MD 21784
www.specialtycases.com

Installation Instructions

1. Install the 11/64" drill bit into your electric drill.

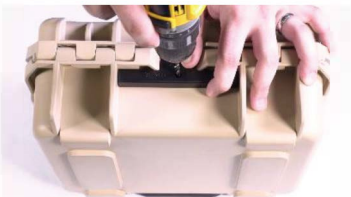
2. Open the case and turn it on its side. Use the drill guide labeled SIDE and place it on the case. Be sure the drill guide interlocks with the shell ribs and sits firmly in place. While holding the guide firmly in place, drill through the shell.



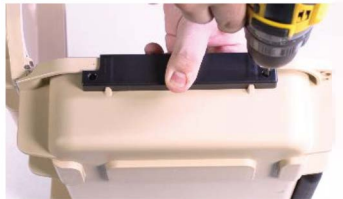
3. Install the drill guide labeled FRONT, hold firmly in place, and drill through the shell.



4. Install the drill guide labeled BACK on the rear of the case next to the hinges. Hold firmly in place and drill through the shell.



5. Install the drill guide labeled SIDE to the opposite side, hold firmly in place, and drill through the shell.



6. Once all holes are drilled, press the PANEL MOUNT RING into the base of the case evenly. Make sure the half-moon cut-out for the breather valve faces the front of the case.



7. Using your Philips bit on your drill, install the machine screws and nuts to secure the PANEL MOUNT RING in place.



The nuts will be captured by the PANEL RING.



8. Install rubber gasket – push the rubber gasket into the groove between the shell and the panel mount ring.



Cut off the excess with scissors.



9. Now you are ready to install your panel. Use the supplied Stainless Steel Screws to secure your panel to the ring.

